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**D350-636-011**  
**Job Sheet 184227**



**Part No:** D350-636-011

**Job Qty:** 1 ea

**Part Name:** Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/3/18

**Job Tracking No:**

**Due Date:** 10/19/18

**Created By:** Jesse White

**Type:** Stock

**Description:**

**Note:** D2750-041 REV G SHEETS 1,2,4,8 IPP Rev:I 02.09.25 IPP Rev:J 06-03-23 As per Rev D IPP Rev:K 06-07.13  
As per dsi9343 IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verf:EC IPP Rev:M 08-04-22 DD  
verified:EC IPP Rev:N 08-09-23 revF DD verified:ec IPP Rev:O 09-02-06 per PAR09-010 DD verf:EC IPP  
Rev:P 10.06.22 revise seq110 DD verf:EC IPP Rev:Q 10.10.01 as per IIN revH DDverf:EC IPP REV:R  
13.08.27 PER ECN13-594 DD VERF:JLM

**Ship Via:**

6408



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**Container No:** S116160



**Part:** D350-636-011

**Job No:** 184227

**Serial No/Batch:** S116160

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH99-7 Issue 2, FAA STC SR00646SI





## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |             | Sign-off      |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-------------|---------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time   |               |
| 90    | Start up Operation | 1 Ea  |            | 10/19/18 | 0.00      | 0.00    | Start Up Skidtubes-1  |             | DD            |
| 110   | Skidtubes          | 1 pcs |            | 10/19/18 | 0.00      | 4.55    | Skidtubes-4           |             | DD DAS BE     |
| 120   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC10                  |             | 38 DAS        |
| 130   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC5                   |             | 9-89 38       |
| 140   | HandFinish         | 1 pcs |            | 10/19/18 | 0.00      | 0.93    | HandFinish1           |             | D.R 18/10/196 |
| 150   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC7-2                 |             | 11/20/18      |
| 160   | Skidtubes          | 1 pcs |            | 10/19/18 | 0.00      | 4.55    | Skidtubes-4           |             | DAS 1-1       |
| 170   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC10                  |             | 38 DAS        |
| 180   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC5                   |             | 9-89 38       |
| 190   | HandFinish         | 1 pcs |            | 10/19/18 | 0.00      | 0.93    | HandFinish2           |             | D.R 18/11/205 |
| 200   | SprayPaint         | 1 pcs |            | 10/19/18 | 0.00      | 0.91    | Spray Paint           |             | 11/20/18      |
| 205   | Outsource          | 1 pcs |            | 10/19/18 |           |         | ATE003-VC             | NOV 08 2018 | 11-5          |
| 210   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC14                  |             | 11-5          |
| 230   | HandFinish         | 1 pcs |            | 10/19/18 | 0.00      | 0.93    | HandFinish4           |             | 11-5          |
| 240   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC5                   |             | 11-5          |
| 250   | Packaging          | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | Packaging1-3          |             | 11-5          |
| 260   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC4                   |             | 11-5          |
| 270   | Packaging          | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | Packaging3-1          |             | 11-5          |
| 275   | DC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | DC                    |             | 11-5          |
| 280   | QC21-FG            | 1 Ea  |            | 10/19/18 | 0.00      | 0.00    | QC21                  |             | 11-5          |

Part Op 110 - 1- Pick D2600-3 Bent 2- Deburr FWD and AFT ends, remove bending marks. Scribe batch# inside AFT end per dwg  
 Descriptions: D2750-1 3- Drill pilot holes for blade fitting bolt holes using DT8983. Start with 3/16", then open to 0.500" using center drill then ream holes using 0.500" reamer. PIN first side. Repeat process on second side. \*\*\*ENSURE PROPER POSITIONING FWD BEND MUST BE FACING UP WHEN DRILLING FIRST SIDE\*\*\* Drill pilot holes as per Dwg D2750 sheet 4 (D2750-1 details). Drill using drill Jig DT8150 & DT8863A for 2nd side only DT8863B for first side (detail B) 4- Locate DT8330 off of blade fitting bolt holes and drill pilot holes for blade fitting. Open to 0.500" using hole saw. VERIFY AND RECORD FWD BEND ANGLE. 5-Drill pilot holes for wearplates as per Dwg D2750 using DT8108 open to 0.297". 6- Open up holes of Detail A to 0.297" (total of 2 holes per side) 7-Weld D2744 Cap as per Dwg D2750 and QSI 004. Fill grooves in bend left from bending as per QSI 004 A/R Aluminum Rod batch: 138673 8-Grind welds flush as per Dwg D2750

160 - 1-Open up holes using hole saw of Detail C and ground handling to 0.625" (total of 8 holes per side) as per dwg D2750. 2-Open up holes using hole saw of Detail B to 0.750" (total of 4 holes per side) as per dwg D2750. 3- Open float hole using un-bit to 0.500" (4 per side) 4-Chamfer holes of Detail B, C, ground handling and float holes per dwg D2750 (welding instructions on sheet 8) 5-Deburr and blow out all chips from inside of tube 6- Prepare tube for welding, remove alodine as required. 7-Bond web D2739 in place as per QSI 015, let cure for 12hrs. A/R Sikaflex-291 batch: 1128943 exp. date: 19/03/16 \*\*\*ATTN: USE I-BEAM LOCATION AID (BLADE FITTING)\*\*\* 8- Weld spacers D3490-1, D3490-3 and D2743 as per dwg D2750 & QSI004 (welding instructions on sheet 8) A/R Aluminum Rod batch: 138673 9- At section AJ-AJ drill out x-bolt spacer to 0.404" 10-Grind welds flush as per Dwg D2750 11-Spot face ground handling holes section (total of 4 places per side) as per dwg D2750 12-Deburr holes, ensure tube is free of all scratches before sending to paint.

180 - \*\*\*VERIFY C'BOARD IS GOOD\*\*\*

190 - Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch.

200 5- PRIME AS PER DWG AND QSI 005 4.2 PRIMER PRC DESOTO 515X349 BATCH: \_\_\_\_\_ 2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: 00041604

210 - Inspect for foreign object per QSI 024

230 - 1- Install inserts as per Dwg D2750 2-Inspect for Foreign Objects 3- Install blade fitting D3488-041, wearshoes and ground handling hardware as per dwg D2750 SIKAFLEX 241 BATCH: 1138943 EXP DATE: 12/03 4- Assemble o'ring to plug as per dwg D3492 and apply o'ring lube A/R 55-o'ring lube batch: 1138943 5- Coat all exposed fasteners with "LPS Procyon" batch: 1133690

260 - \*\*\*\*\*ensure antiseize is on AN8C21A bolts\*\*\*\*\*

270 - Package as per PPP D350-636-011 Location : FG072

275 - record fwd angle: 40° Photocopy blue file and type labels per PPP D350-636-011 CHG 007



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M.U. 006348

## Job BOM

| Part / Item     | Component Name    | Quantity      | Operation             | Container          |
|-----------------|-------------------|---------------|-----------------------|--------------------|
| D2600-3-BENT-LH | Extrusion Bent LH | 1 Ea (1 ea)   | 90-Start up Operation | 5082673            |
| D2744           | Cap               | 1 Ea (1 ea)   | 110-Skidtubes         | 5060499            |
| D2739           | 350 I-Beam        | 1 Ea (1 ea)   | 160-Skidtubes         | 5102814            |
| D2743           | Crossbolt Spacer  | 8 Ea (8 ea)   | 160-Skidtubes         | 5122933            |
| D3490-1         | Cross Bolt Spacer | 4 Ea (4 ea)   | 160-Skidtubes         | 5082748            |
| D3490-3         | Cross Bolt Spacer | 4 Ea (4 ea)   | 160-Skidtubes         | 5107862            |
| AN3C5A          | Bolt              | 34 Ea (34 ea) | 230-HandFinish        | 5095214            |
| AN3C6A          | Bolt              | 4 Ea (4 ea)   | 230-HandFinish        | 5049457            |
| AN6C44A         | Bolt              | 4 Ea (4 ea)   | 230-HandFinish        | 5006333            |
| AN8C35A         | Bolt              | 1 Ea (1 ea)   | 230-HandFinish        | 5090795            |
| D2745           | Bushing           | 8 Ea (8 ea)   | 230-HandFinish        | 5091818            |
| D3488-041       | Blade Fitting LH  | 1 Ea (1 ea)   | 230-HandFinish        | 5092787            |
| D3492-1         | Plug              | 8 Ea (8 ea)   | 230-HandFinish        | 5107238            |
| D3492-3         | Plug              | 8 Ea (8 ea)   | 230-HandFinish        | 5107030            |
| D3535-25        | Wearplate Center  | 1 Ea (1 ea)   | 230-HandFinish        | 5097987            |
| D3536-25        | Gasket Center     | 1 Ea (1 ea)   | 230-HandFinish        | 5115017            |
| D3537-1         | Wearpad           | 3 Ea (3 ea)   | 230-HandFinish        | 5097216            |
| D3631-1         | Washer            | 8 Ea (8 ea)   | 230-HandFinish        | 5058407            |
| D3791-1         | Wearpad           | 1 Ea (1 ea)   | 230-HandFinish        | 5098605            |
| D3793-1         | Wearplate Fwd     | 1 Ea (1 ea)   | 230-HandFinish        | 5089345            |
| D3793-3         | Wearplate Aft     | 1 Ea (1 ea)   | 230-HandFinish        | 5089448-63         |
| D3794-1         | Gasket Fwd        | 1 Ea (1 ea)   | 230-HandFinish        | 5108630            |
| D3794-3         | Gasket Aft        | 1 Ea (1 ea)   | 230-HandFinish        | 5099637            |
| MS21043-6       | Nut               | 4 Ea (4 ea)   | 230-HandFinish        | 5058146            |
| MS21083C8       | Nut               | 1 Ea (1 ea)   | 230-HandFinish        | 5090633            |
| NAS1149C0332R   | Washer            | 38 Ea (38 ea) | 230-HandFinish        | 5089465            |
| NAS1149C0832R   | Washer            | 1 Ea (1 ea)   | 230-HandFinish        | 5076017-2          |
| NAS1515H3L      | Washer            | 4 Ea (4 ea)   | 230-HandFinish        | 5083559            |
| NAS1611-010     | O-Ring            | 8 Ea (8 ea)   | 230-HandFinish        | 5106792            |
| NAS1611-013     | O-Ring            | 8 Ea (8 ea)   | 230-HandFinish        | 5057659            |
| ALS4-1032-225   | Rivnut            | 38 Ea (38 ea) | 230-HandFinish        | 5058138            |
| AN8C21A         | Bolt              | 2 Ea (2 ea)   | 250-Packaging         | 5095141 50791 36x1 |
| D2741           | Replacement Blade | 1 Ea (1 ea)   | 250-Packaging         | 5068565            |
| D3493-1         | Washer            | 2 Ea (2 ea)   | 250-Packaging         | 5125813            |
| D3532-1         | Spacer            | 2 Ea (2 ea)   | 250-Packaging         | 5090421            |
| MS21083C8       | Nut               | 2 Ea (2 ea)   | 250-Packaging         | 5104040            |
| NAS1149D0863J   | Washer            | 2 Ea (2 ea)   | 250-Packaging         | 5089248            |





**Job Allocations**

| Operation             | Component Part  | Required | Inventory | Allocated |
|-----------------------|-----------------|----------|-----------|-----------|
| 90-Start up Operation | D2600-3-BENT-LH | 1        | 16        | 0         |
| 110-Skidtubes         | D2744           | 1        | 38        | 0         |
| 160-Skidtubes         | D2739           | 1        | 13        | 0         |
|                       | D2743           | 8        | 15        | 0         |
|                       | D3490-1         | 4        | 71        | 0         |
|                       | D3490-3         | 4        | 94        | 0         |
| 230-HandFinish        | ALS4-1032-225   | 38       | 1,848     | 0         |
|                       | AN3C5A          | 34       | 1,850     | 0         |
|                       | AN3C6A          | 4        | 222       | 0         |
|                       | AN6C44A         | 4        | 142       | 0         |
|                       | AN8C35A         | 1        | 45        | 0         |
|                       | D2745           | 8        | 91        | 0         |
|                       | D3488-041       | 1        | 6         | 0         |
|                       | D3492-1         | 8        | 108       | 0         |
|                       | D3492-3         | 8        | 153       | 0         |
|                       | D3535-25        | 1        | 21        | 0         |
|                       | D3536-25        | 1        | 34        | 0         |
|                       | D3537-1         | 3        | 277       | 0         |
|                       | D3631-1         | 8        | 515       | 0         |
|                       | D3791-1         | 1        | 26        | 0         |
|                       | D3793-1         | 1        | 21        | 0         |
|                       | D3793-3         | 1        | 21        | 0         |
|                       | D3794-1         | 1        | 24        | 0         |
|                       | D3794-3         | 1        | 21        | 0         |
|                       | MS21043-6       | 4        | 185       | 0         |
|                       | MS21083C8       | 1        | 175       | 0         |
|                       | NAS1149C0332R   | 38       | 4,327     | 0         |
|                       | NAS1149C0832R   | 1        | 400       | 0         |
|                       | NAS1515H3L      | 4        | 455       | 0         |
|                       | NAS1611-010     | 8        | 703       | 0         |
|                       | NAS1611-013     | 8        | 305       | 0         |
| 250-Packaging         | AN8C21A         | 2        | 99        | 0         |
|                       | D2741           | 1        | 64        | 0         |
|                       | D3493-1         | 2        | 13        | 0         |
|                       | D3532-1         | 2        | 36        | 0         |
|                       | MS21083C8       | 2        | 175       | 0         |
|                       | NAS1149D0863J   | 2        | 99        | 0         |

**Part Specifications**

Specifications could not be found.

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| QTY<br>-041 | QTY<br>-042 | QTY<br>-043 | QTY<br>-044 | PART NUMBER   | DESCRIPTION                                                |
|-------------|-------------|-------------|-------------|---------------|------------------------------------------------------------|
| X           |             |             |             | D2750-041     | 350 SKIDTUBE ASSEMBLY, LH                                  |
|             | X           |             |             | D2750-042     | 350 SKIDTUBE ASSEMBLY, RH                                  |
|             |             | X           |             | D2750-043     | 350 SKIDTUBE ASSEMBLY, LH                                  |
|             |             |             | X           | D2750-044     | 350 SKIDTUBE ASSEMBLY, RH                                  |
| 1           | 1           | 1           | 1           | D2739         | WEB                                                        |
| 8           | 8           | 8           | 8           | D2743         | SPACER                                                     |
| 1           | 1           | 1           | 1           | D2744         | CAP                                                        |
| 8           | 8           | 8           | 8           | D2745         | BUSHING                                                    |
| 1           |             |             |             | D2750-1       | SKIDTUBE WELDMENT, LH                                      |
|             | 1           |             |             | D2750-2       | SKIDTUBE WELDMENT, RH                                      |
|             |             | 1           |             | D2750-3       | SKIDTUBE WELDMENT, LH                                      |
|             |             |             | 1           | D2750-4       | SKIDTUBE WELDMENT, RH                                      |
| 1           |             | 1           |             | D3488-041     | BLADE FITTING, LH                                          |
|             | 1           |             | 1           | D3488-042     | BLADE FITTING, RH                                          |
| 4           | 4           | 4           | 4           | D3490-1       | SPACER                                                     |
| 4           | 4           |             |             | D3490-3       | SPACER                                                     |
|             |             | 4           | 4           | D3490-5       | SPACER                                                     |
| 8           | 8           | 8           | 8           | D3492-041     | PLUG ASSEMBLY                                              |
| 8           | 8           |             |             | D3492-043     | PLUG ASSEMBLY                                              |
|             |             | 8           | 8           | D3492-045     | PLUG ASSEMBLY                                              |
| 1           | 1           | 1           | 1           | D3535-25      | WEARSHOE                                                   |
| 1           | 1           | 1           | 1           | D3536-25      | GASKET                                                     |
| 3           | 3           | 3           | 3           | D3537-1       | WEARPAD                                                    |
| 8           | 8           | 8           | 8           | D3631-1       | WASHER                                                     |
| 1           | 1           | 1           | 1           | D3791-1       | WEARPLATE                                                  |
| 1           | 1           | 1           | 1           | D3793-1       | WEARSHOE                                                   |
| 1           | 1           | 1           | 1           | D3793-3       | WEARSHOE                                                   |
| 1           | 1           | 1           | 1           | D3794-1       | GASKET                                                     |
| 1           | 1           | 1           | 1           | D3794-3       | GASKET                                                     |
| 38          | 38          | 38          | 38          | ALS4-1032-225 | INSERT (OR ALS7-1032-225,<br>AKS4-1032-225, AELS-1032-225) |
| 34          | 34          | 34          | 34          | AN3C5A        | BOLT                                                       |
| 4           | 4           | 4           | 4           | AN3C6A        | BOLT                                                       |
| 4           | 4           | 4           | 4           | AN6C44A       | BOLT                                                       |
| 1           | 1           | 1           | 1           | AN8C35A       | BOLT                                                       |
| 38          | 38          | 38          | 38          | AN960C10L     | WASHER                                                     |
| 1           | 1           | 1           | 1           | AN960C816L    | WASHER                                                     |
| 4           | 4           | 4           | 4           | MS21043-6     | NUT                                                        |
| 1           | 1           | 1           | 1           | MS21083C8     | NUT                                                        |
| 4           | 4           | 4           | 4           | NAS1515H3L    | WASHER                                                     |

# **GENERAL NOTES:**

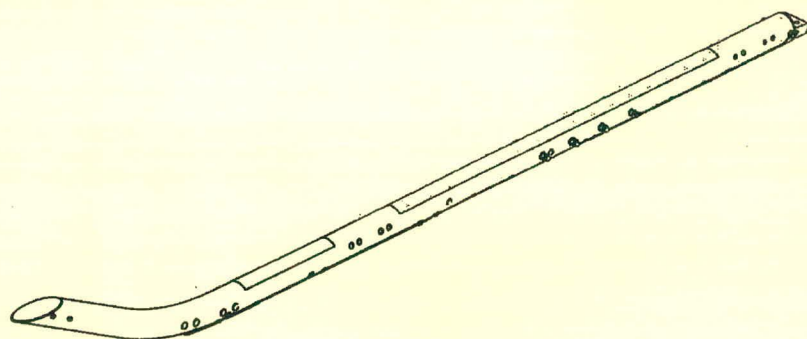
- MATERIAL: MAKE D2750-1/-2/-3/-4 FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).
- FINISH: ACID ETCH, ALODINE ASSEMBLY PER DART QSI 005 4.1 PRIOR TO INSTALLING D2739 WEB.  
STANDARD: PRIME (REF. 4.2.1.3.3) AND PAINT WHITE PER DART QSI 005 4.2  
OPTIONAL: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT AS INDICATED TO 1.0 ABOVE SKIDTUBE CENTER-LINE PER DART 005 4.4 (OPTIONAL).
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: D2750-041/-042/-043/-044 = 26.5 LBS
- WELD PER DART QSI 004
- INSTALL ALS4-1032-225 INSERTS AFTER FINISH AS INDICATED. DRILL 'F' SIZE HOLES ( $\phi 0.297$ ) FOR WEARSHOE INSERTS
- FINAL CONFIGURATION SHOULD HAVE THE FOLLOWING MINIMUM MECHANICAL PROPERTIES:  
MINIMUM YIELD TENSILE STRENGTH = 35 KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI
- COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY, CLEAN EXCESS OFF  
FINISH WITH MEK DEGREASER
- SPACER AND PLUG INSTALLED SAME AS SECTION AJ-AJ EXCEPT HORIZONTAL
- SPACER AND PLUG INSTALLED SAME AS SECTION AP-AP EXCEPT HORIZONTAL

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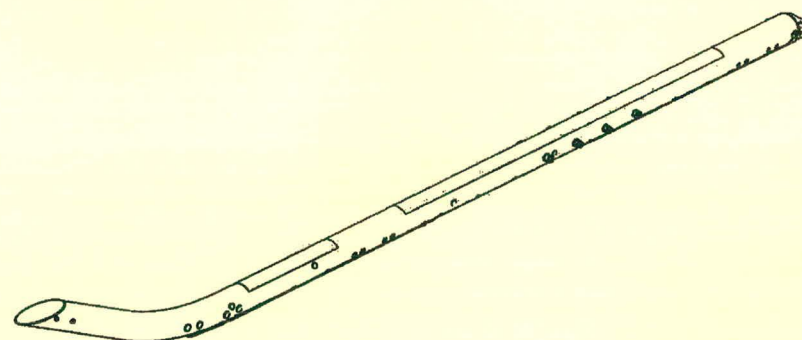
|            |                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                           |               |
|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| G          | CORRECTED TOLERANCE ON $\phi 0.500$ THRU HOLE:<br>IS +0.010/-0.000, WAS +0.100/-0.000 (ZN B3-4, B2-5);<br>ADD VIEW TO CONTROL FWD BEND ORIENTATION<br>(ZN D-1-4/S-6/7); UPDATED FINISH OPTIONS; INSIDE OF<br>TUBE NO LONGER SPRAYED WITH LPS-3.<br>REASON: PAR13-276 AND NCR13-2757                                                                                                                         | MB                                                                                                                                                                                                                                                                                        | 13.07.11      |
| F          | INCORPORATE DSI 9413;<br>QTY (3) D3537-1 WAS QTY (5) (ZN C8-1);<br>D3791-1/3 REPLACES D3535-13/35 (ZN C8-1);<br>D3794-1/3 REPLACES D3536-13/35 (ZN B8-1);<br>ADD D3791-1 (ZN C8-1);<br>WEARSHOE HOLES UNDER FWD/AFT SADDLE REMOVED<br>(8 PL); WEARSHOE HARDWARE QTY UPDATED (ZN B8-1);<br>D3488-041/-042 HARDWARE UPDATED (ZN C1-8, 9, 10, 11);<br>ADD NOTE 12 AND 13 (ZN A6-1);<br>REASON: REF. NCR 08-043 | PH                                                                                                                                                                                                                                                                                        | 08.07.16      |
| E          | CHANGE TO STAINLESS STEEL WEARPLATES;<br>ADD RUBBER GASKETS; CHANGE INSERTS; ADD D3631-1;<br>REMOVE QTY (38) NAS1515H3L; REMOVE QTY (10)<br>NAS1515H8L; REMOVE D2741, QTY (2) AN960C816;<br>REMOVE QTY (2) MS21083C8                                                                                                                                                                                        | CB                                                                                                                                                                                                                                                                                        | 07.05.17      |
| D          | ADD HOLES AND SPACERS FOR APICAL FLOATS;<br>INCORPORATE DEO 9133/9157                                                                                                                                                                                                                                                                                                                                       | PH                                                                                                                                                                                                                                                                                        | 06.01.05      |
| C          | ADD D2750-3/D2750-4; INCORPORATE D2738 AND D2740                                                                                                                                                                                                                                                                                                                                                            | CP                                                                                                                                                                                                                                                                                        | 98.11.18      |
| B          | CHANGE MS24694-S293 TO AN8-16A                                                                                                                                                                                                                                                                                                                                                                              | CP                                                                                                                                                                                                                                                                                        | 98.09.01      |
| A          | NEW ISSUE                                                                                                                                                                                                                                                                                                                                                                                                   | DS                                                                                                                                                                                                                                                                                        | 98.04.16      |
| REV.       | DESCRIPTION                                                                                                                                                                                                                                                                                                                                                                                                 | BY                                                                                                                                                                                                                                                                                        | DATE          |
| DESIGN     | MM                                                                                                                                                                                                                                                                                                                                                                                                          | DART AEROSPACE USA, INC.                                                                                                                                                                                                                                                                  |               |
| DRAWN      | JB                                                                                                                                                                                                                                                                                                                                                                                                          | KENT, WA                                                                                                                                                                                                                                                                                  |               |
| CHECKED    | JP                                                                                                                                                                                                                                                                                                                                                                                                          | DRAWING NO.                                                                                                                                                                                                                                                                               | REV. G        |
| MFG. APPR. | JP                                                                                                                                                                                                                                                                                                                                                                                                          | D2750                                                                                                                                                                                                                                                                                     | SHEET 1 OF 11 |
| APPROVED   | JP                                                                                                                                                                                                                                                                                                                                                                                                          | TITLE                                                                                                                                                                                                                                                                                     | SCALE         |
| DE APPR.   | JP                                                                                                                                                                                                                                                                                                                                                                                                          | 350 SKIDTUBE ASSEMBLY                                                                                                                                                                                                                                                                     | NTS           |
| DATE       | 13.07.11                                                                                                                                                                                                                                                                                                                                                                                                    | COPYRIGHT © 1998 BY DART AEROSPACE USA, INC.<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR CORPUS OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. |               |







**D2750-041 350 SKIDTUBE ASSEMBLY, LH**



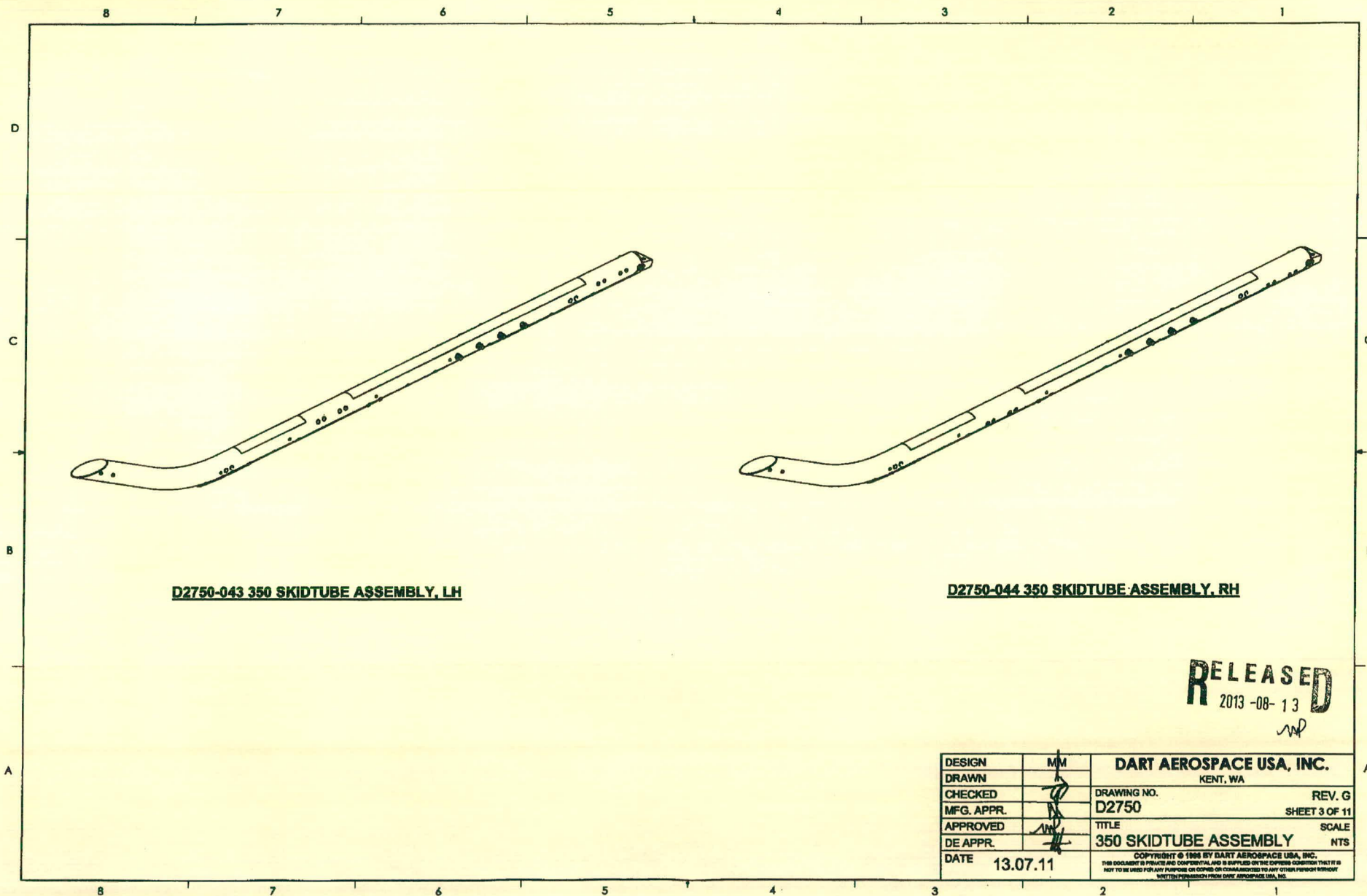
**D2750-042 350 SKIDTUBE ASSEMBLY, RH**

**RELEASED**  
2013-08-13  
ND

|            |                 |                                                                                                                                                                                                                                                                                                    |               |
|------------|-----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| DESIGN     | MM              | <b>DART AEROSPACE USA, INC.</b>                                                                                                                                                                                                                                                                    |               |
| DRAWN      |                 | KENT, WA                                                                                                                                                                                                                                                                                           |               |
| CHECKED    |                 | DRAWING NO. <b>D2750</b>                                                                                                                                                                                                                                                                           | REV. G        |
| MFG. APPR. |                 | TITLE                                                                                                                                                                                                                                                                                              | SHEET 2 OF 11 |
| APPROVED   |                 | <b>350 SKIDTUBE ASSEMBLY</b>                                                                                                                                                                                                                                                                       | SCALE         |
| DE APPR.   |                 |                                                                                                                                                                                                                                                                                                    | NTS           |
| DATE       | <b>13.07.11</b> | <small>COPYRIGHT © 1999 BY DART AEROSPACE USA, INC.<br/>THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> |               |







**D2750-043 350 SKIDTUBE ASSEMBLY, LH**

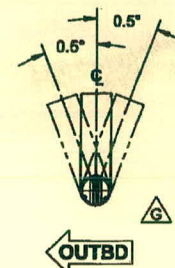
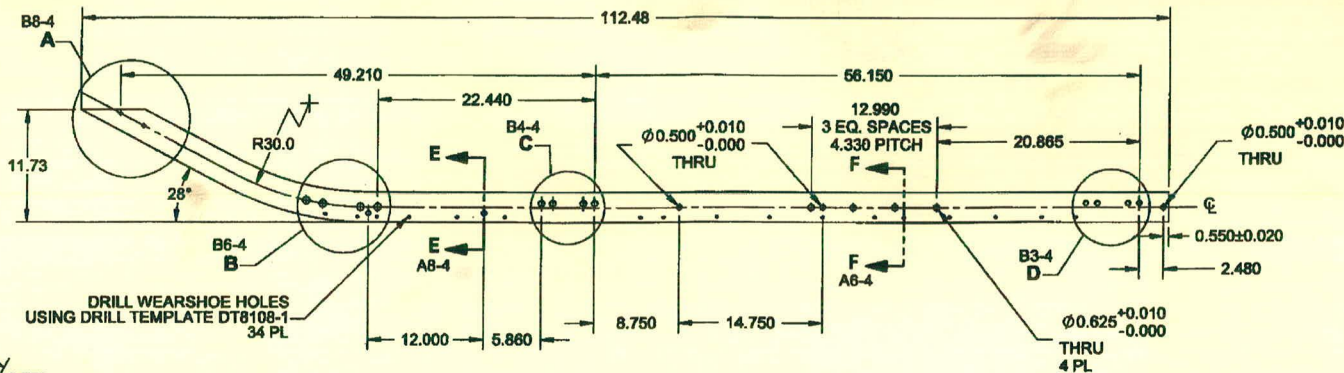
**D2750-044 350 SKIDTUBE ASSEMBLY, RH**

**RELEASED**  
2013-08-13  
*wp*

|            |                    |                                                                                                                                                                                                                                                                                                         |        |
|------------|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| DESIGN     | MM                 | <b>DART AEROSPACE USA, INC.</b>                                                                                                                                                                                                                                                                         |        |
| DRAWN      | <i>[Signature]</i> | KENT, WA                                                                                                                                                                                                                                                                                                |        |
| CHECKED    | <i>[Signature]</i> | DRAWING NO. <b>D2750</b>                                                                                                                                                                                                                                                                                | REV. G |
| MFG. APPR. | <i>[Signature]</i> | SHEET 3 OF 11                                                                                                                                                                                                                                                                                           |        |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                                                   | SCALE  |
| DE APPR.   | <i>[Signature]</i> | <b>350 SKIDTUBE ASSEMBLY</b>                                                                                                                                                                                                                                                                            | NTS    |
| DATE       | <b>13.07.11</b>    | <small>COPYRIGHT © 1988 BY DART AEROSPACE USA, INC.<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> |        |

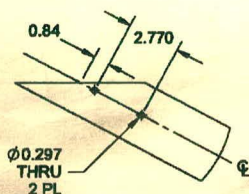




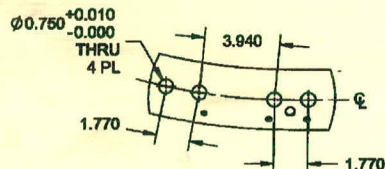


MAX ALLOWABLE  
TWIST ON FWD BEND  
(VIEWED LOOKING FWD)

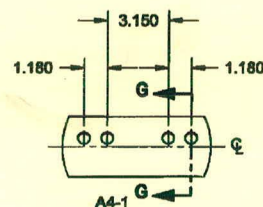
### D2750-1 LH SKIDTUBE



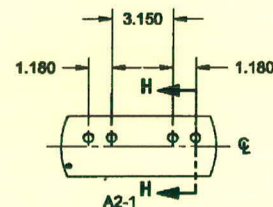
D7-4  
DETAIL A  
SCALE 2X



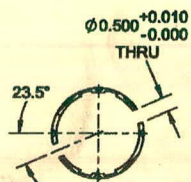
D7-4  
DETAIL B  
SCALE 2X



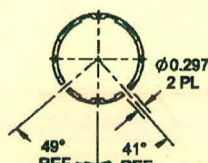
D5-4  
DETAIL C  
SCALE 2X



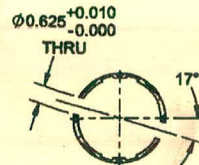
D3-4  
DETAIL D  
SCALE 2X



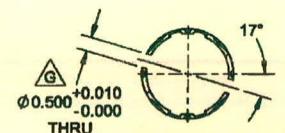
D6-4  
SECTION E-E  
SCALE 3X, 2 PL



D4-4  
SECTION F-F  
SCALE 3X, 17 PL



B4-4  
SECTION G-G  
SCALE 3X, 4 PL



B2-4  
SECTION H-H  
SCALE 3X, 4 PL

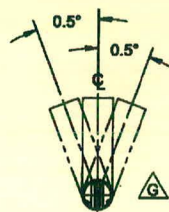
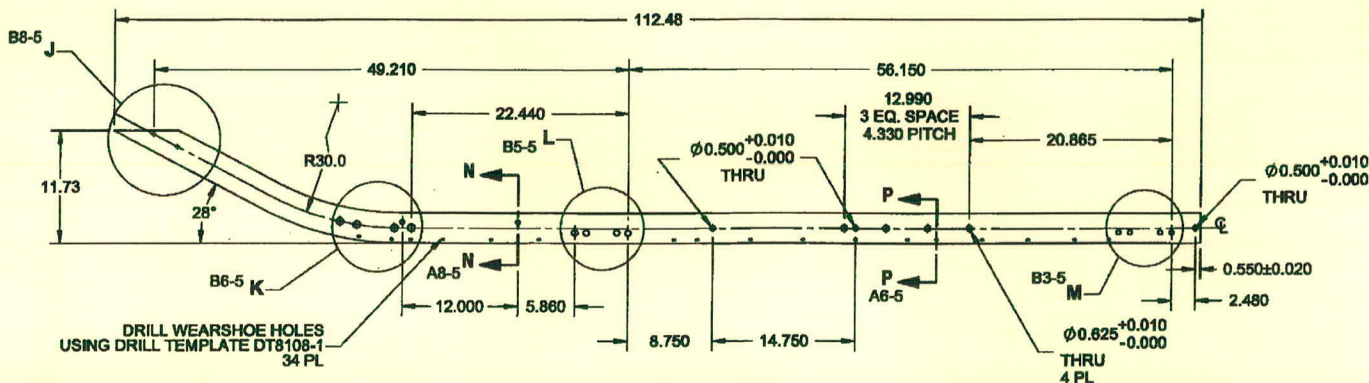
RELEASED  
2013-08-13

|            |          |                                                                                                                                                                                                                                                                                  |               |
|------------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| DESIGN     | MM       | DART AEROSPACE USA, INC.                                                                                                                                                                                                                                                         |               |
| DRAWN      |          | KENT, WA                                                                                                                                                                                                                                                                         |               |
| CHECKED    |          | DRAWING NO.                                                                                                                                                                                                                                                                      | REV. G        |
| MFG. APPR. |          | D2750                                                                                                                                                                                                                                                                            | SHEET 4 OF 11 |
| APPROVED   |          | TITLE                                                                                                                                                                                                                                                                            | SCALE         |
| DE APPR.   |          | 350 SKIDTUBE ASSEMBLY                                                                                                                                                                                                                                                            | NTS           |
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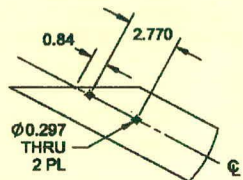


8 7 6 5 4 3 2 1

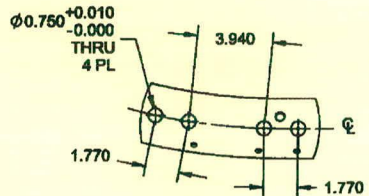


**OUTBD**  
MAX ALLOWABLE  
TWIST ON FWD BEND  
(VIEWED LOOKING FWD)

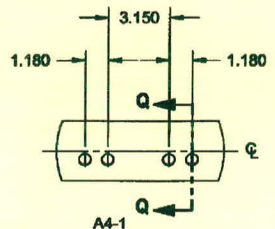
**D2750-2 RH SKIDTUBE**



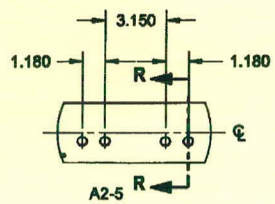
**DETAIL J**  
SCALE 2X



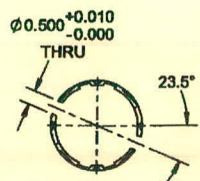
**DETAIL K**  
SCALE 2X



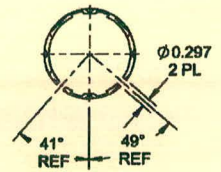
**DETAIL L**  
SCALE 2X



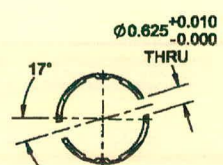
**DETAIL M**  
SCALE 2X



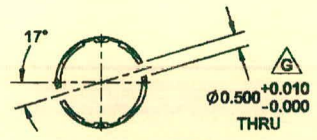
**SECTION N-N**  
SCALE 3X, 2 PL



**SECTION P-P**  
SCALE 3X, 17 PL



**SECTION Q-Q**  
SCALE 3X, 4 PL



**SECTION R-R**  
SCALE 3X, 4 PL

**RELEASED**  
2013-08-13

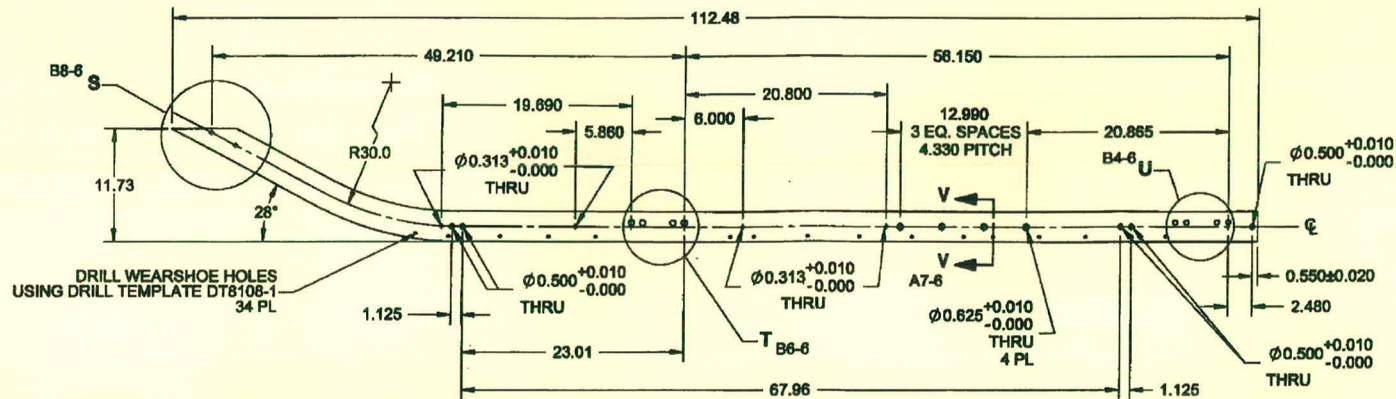
|            |          |                                 |        |
|------------|----------|---------------------------------|--------|
| DESIGN     | MM       | <b>DART AEROSPACE USA, INC.</b> |        |
| DRAWN      |          | KENT, WA                        |        |
| CHECKED    |          | DRAWING NO. <b>D2750</b>        | REV. G |
| MFG. APPR. |          | SHEET 5 OF 11                   |        |
| APPROVED   |          | TITLE                           | SCALE  |
| DE APPR.   |          | <b>350 SKIDTUBE ASSEMBLY</b>    |        |
| DATE       | 13.07.11 | NTS                             |        |

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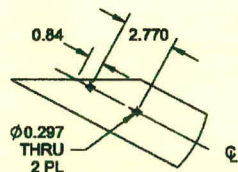
8 7 6 5 4 3 2 1



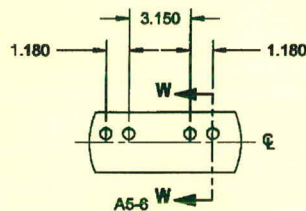
8 7 6 5 4 3 2 1



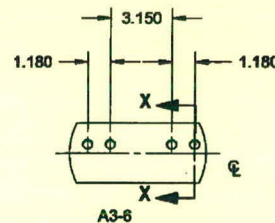
**D2750-3 LH SKIDTUBE**



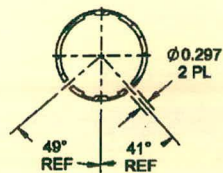
**DETAIL S**  
SCALE 2X



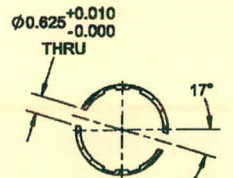
**DETAIL T**  
SCALE 2X



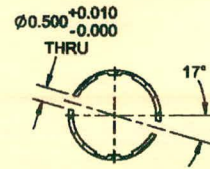
**DETAIL U**  
SCALE 2X



**SECTION V-V**  
SCALE 3X, 17 PL



**SECTION W-W**  
SCALE 3X, 4 PL



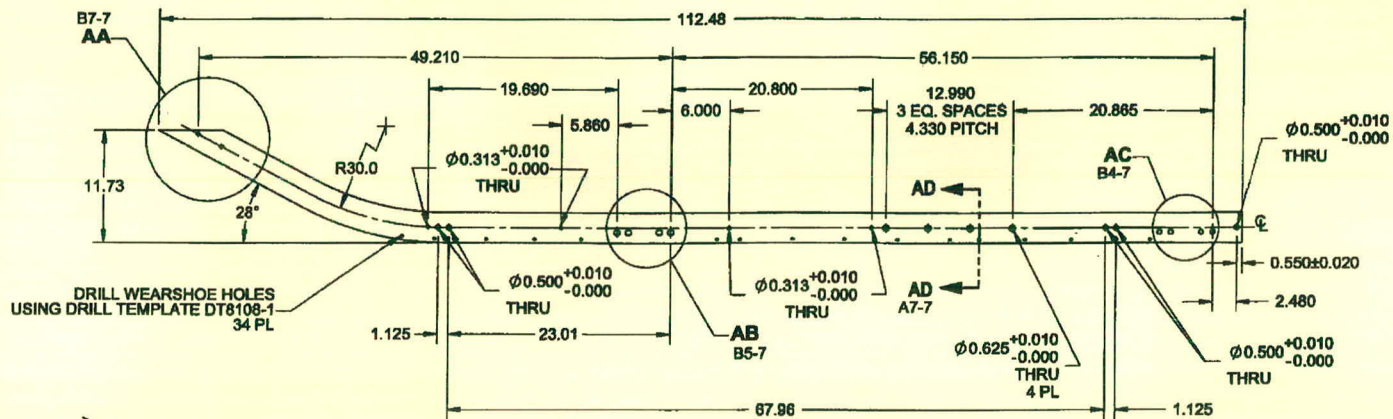
**SECTION X-X**  
SCALE 3X, 4 PL

**RELEASED**  
2013-08-13

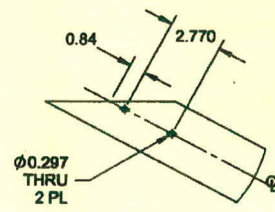
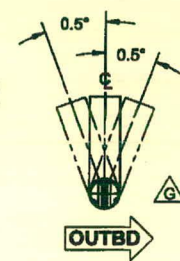
|                                                                                                                                                                                                                                     |          |                                              |               |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------------------------------------------|---------------|
| DESIGN                                                                                                                                                                                                                              | MM       | <b>DART AEROSPACE USA, INC.</b>              |               |
| DRAWN                                                                                                                                                                                                                               |          | KENT, WA                                     |               |
| CHECKED                                                                                                                                                                                                                             |          | DRAWING NO.                                  | REV. G        |
| MFG. APPR.                                                                                                                                                                                                                          |          | D2750                                        | SHEET 6 OF 11 |
| APPROVED                                                                                                                                                                                                                            |          | TITLE                                        | SCALE         |
| DE APPR.                                                                                                                                                                                                                            |          | 350 SKIDTUBE ASSEMBLY                        | NTS           |
| DATE                                                                                                                                                                                                                                | 13.07.11 | COPYRIGHT © 1998 BY DART AEROSPACE USA, INC. |               |
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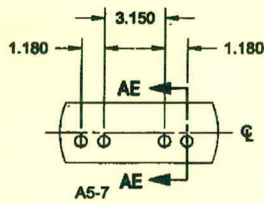




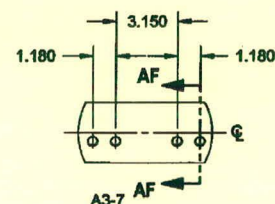
**D2750-4 RH SKIDTUBE**



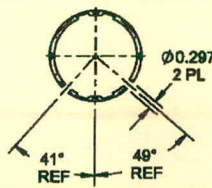
**DETAIL AA**  
SCALE 2X



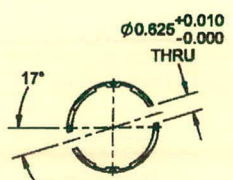
**DETAIL AB**  
SCALE 2X



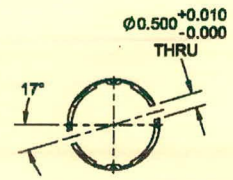
**DETAIL AC**  
SCALE 2X



**SECTION AD-AD**  
SCALE 3X, 17 PL



**SECTION AE-AE**  
SCALE 3X, 4 PL



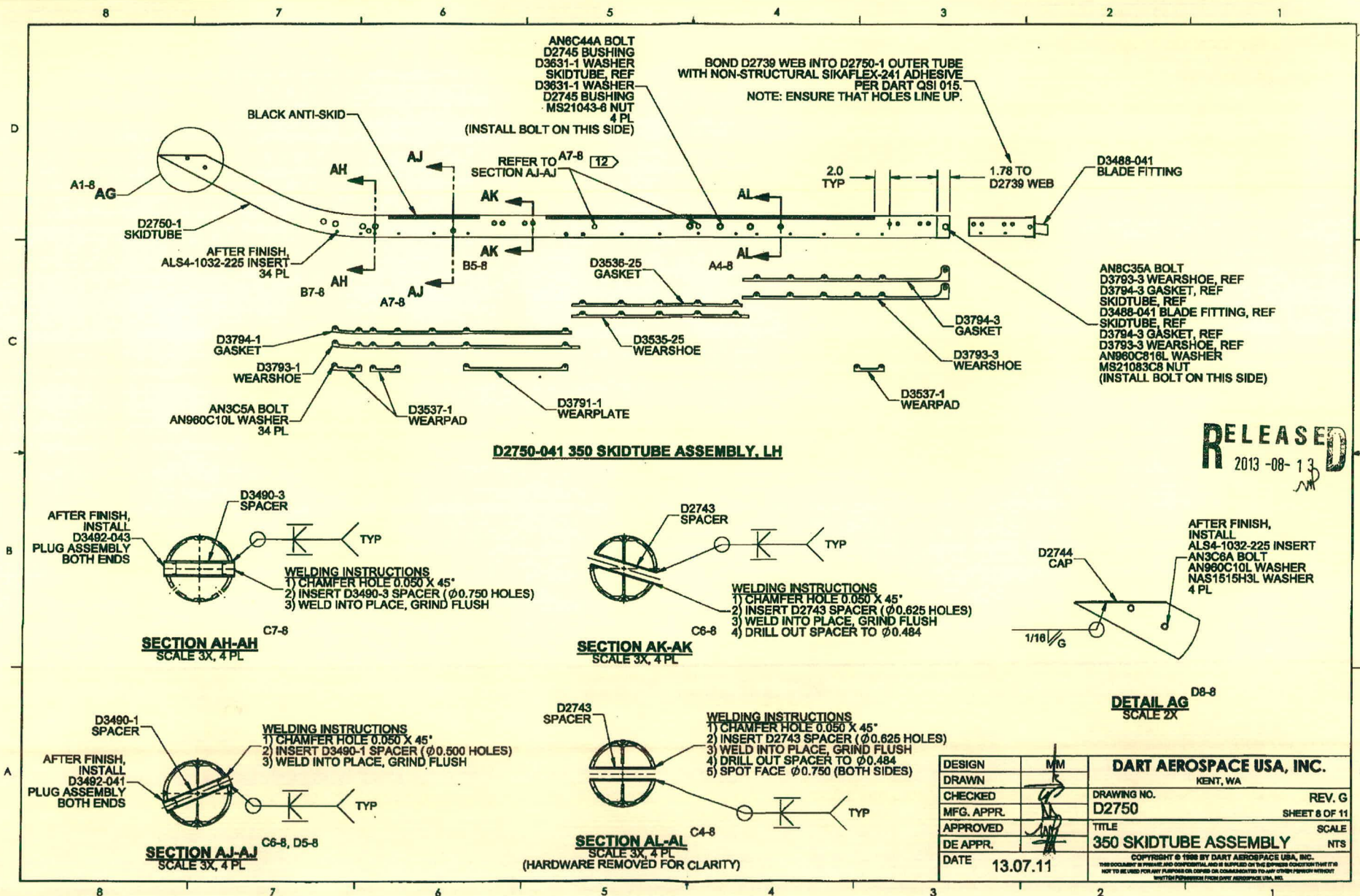
**SECTION AF-AF**  
SCALE 3X, 4 PL

**RELEASED**  
2013-08-13

|            |                                                                                       |                                                                                                                                                                                                                                                                                            |               |
|------------|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| DESIGN     | MM                                                                                    | <b>DART AEROSPACE USA, INC.</b>                                                                                                                                                                                                                                                            |               |
| DRAWN      |  | KENT, WA                                                                                                                                                                                                                                                                                   |               |
| CHECKED    |  | DRAWING NO.<br><b>D2750</b>                                                                                                                                                                                                                                                                | REV. G        |
| MFG. APPR. |  |                                                                                                                                                                                                                                                                                            | SHEET 7 OF 11 |
| APPROVED   |  | TITLE                                                                                                                                                                                                                                                                                      | SCALE         |
| DE APPR.   |  | <b>350 SKIDTUBE ASSEMBLY</b>                                                                                                                                                                                                                                                               | NTS           |
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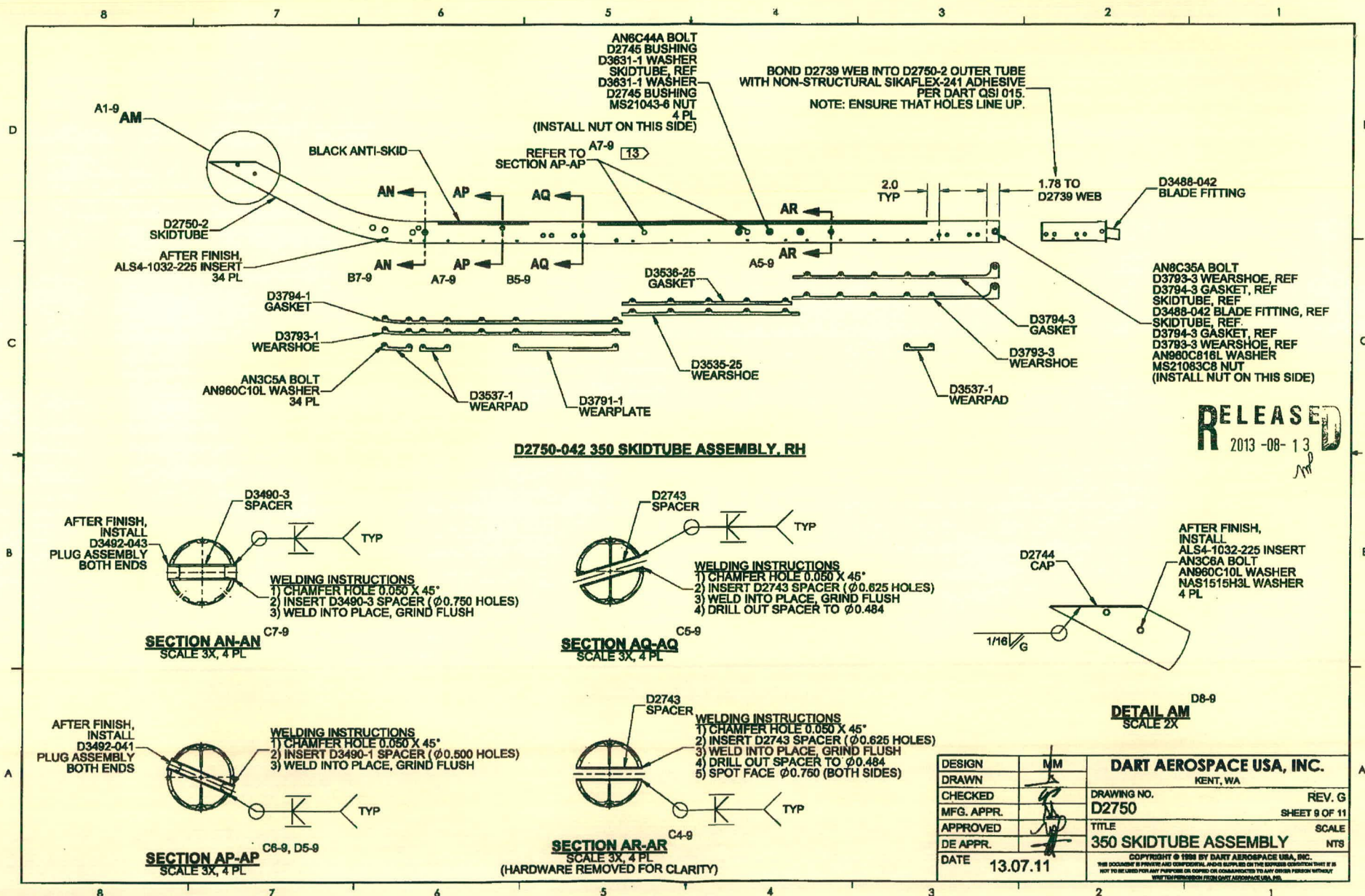






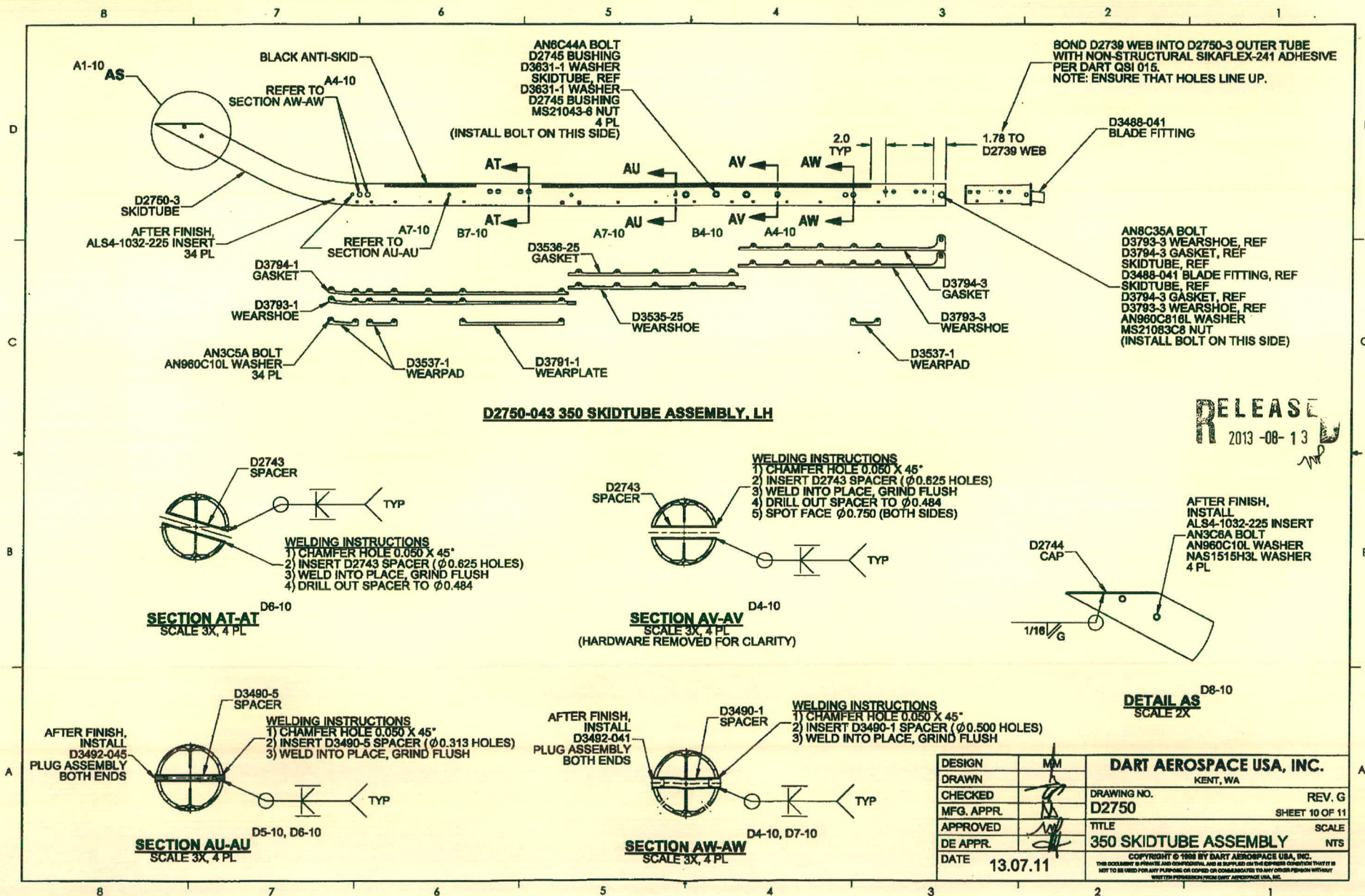










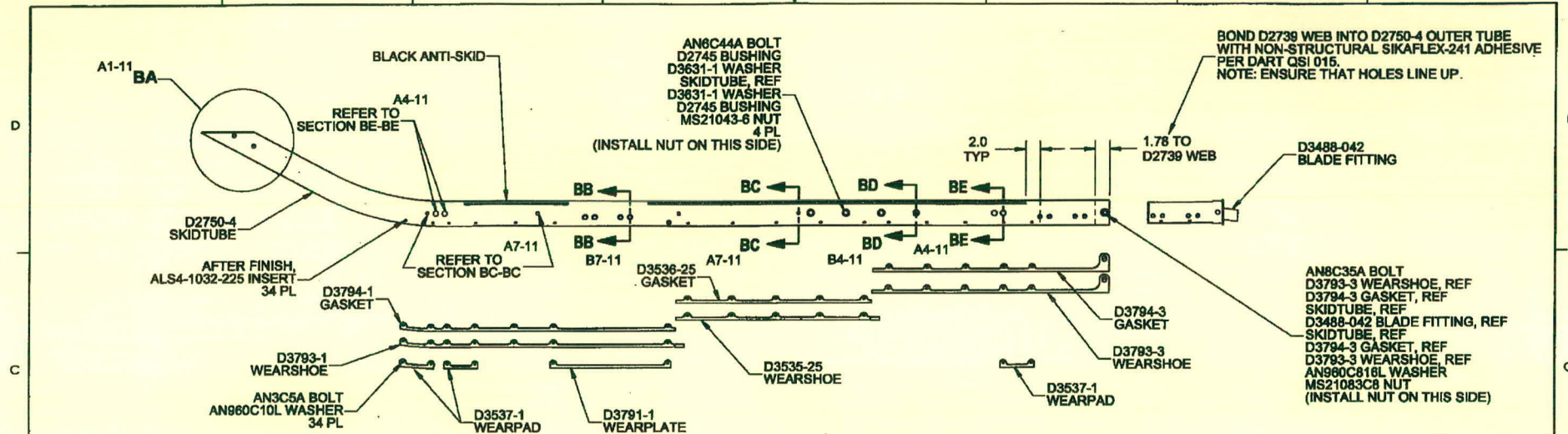


RELEASE  
2013-08-13

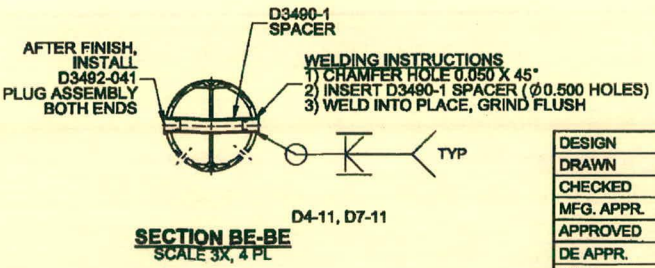
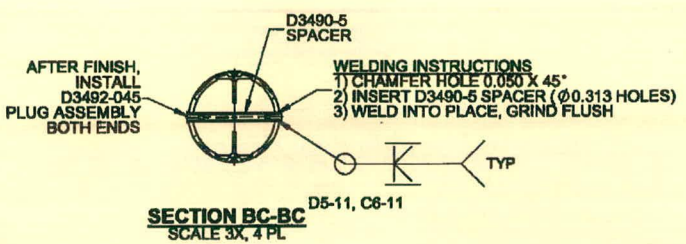
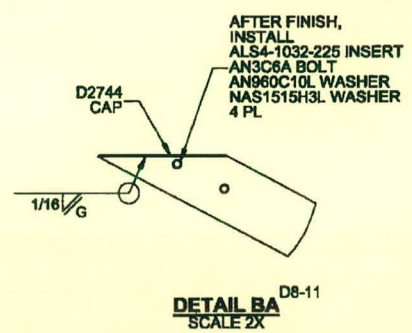
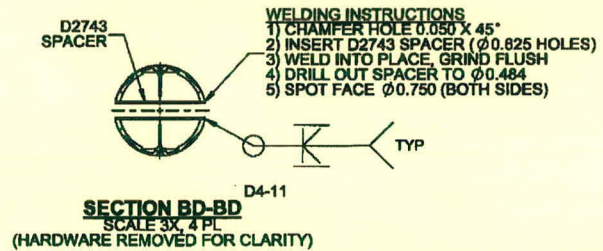
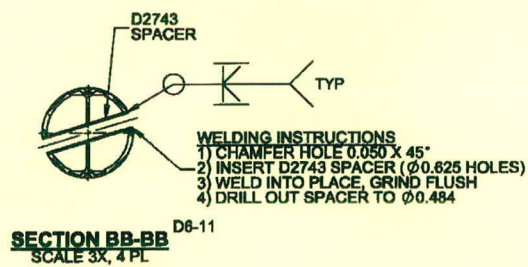




8 7 6 5 4 3 2 1



**D2750-044 350 SKIDTUBE ASSEMBLY, RH**



|            |          |                                              |                |
|------------|----------|----------------------------------------------|----------------|
| DESIGN     | MM       | DART AEROSPACE USA, INC.                     |                |
| DRAWN      |          | KENT, WA                                     |                |
| CHECKED    |          | DRAWING NO.                                  | REV. G         |
| MFG. APPR. |          | D2750                                        | SHEET 11 OF 11 |
| APPROVED   |          | TITLE                                        | SCALE          |
| DE APPR.   |          | 350 SKIDTUBE ASSEMBLY                        | NTS            |
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2013-08-13

8 7 6 5 4 3 2 1









Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO041604**

**Supplier:** ATE003-VC  
Atelier Debosselage  
358 Principale  
Calumet  
QC  
J0V 1B0 Canada  
Phone: 819 242 5633

**PO No:** PO041604  
**PO Date:** 11/6/18  
**Due Date:** 11/9/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## **Items**

| Line Item         | Job    | Part         | Description                                                                                                                                                                                                                                                                                                                                                      | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance  | Unit Price (CAD) | Extended Price  |
|-------------------|--------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|----------|------------------|-----------------|
| 1                 | 185414 | D350-636-014 | Skidtube RH, Std Wearplates, DART (Apical) Tri-Bag/Air Cruisers Float Comp.<br>: TC STC SH99-7 Issue 2, FAA STC SR00646SE 15/10/28, EASA STC EASA.10033942 11/02/21, BRAZIL 2009S05-01 09/05/08<br>1- PRIME AS PER DWG AND QSI 005 4.2                                                                                                                           | Firmed - |         | 11/9/18  | 1 pcs          | 0 pcs             | 1 pcs    | \$225.00/pcs     | \$225.00        |
| 2                 | 184226 | D350-636-011 | 1- PRIME AS PER DWG AND QSI 005 4.2<br>PRIMER PRC DESOTO 515X349<br>BATCH: _____<br><br>2- PAINT WHITE AS PER DWG AND QSI 005 4.2<br>PAINT<br>BATCH: _____<br><br>Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.<br>: TC STC SH99-7 Issue 2, FAA STC SR00646SE 15/10/28, EASA STC EASA.10033942 11/02/21, BRAZIL 2009S05-01 09/05/08 | Firmed - |         | 11/9/18  | 1 pcs          | 0 pcs             | 1 pcs    | \$225.00/pcs     | \$225.00        |
| 184227            |        |              |                                                                                                                                                                                                                                                                                                                                                                  | Firmed - |         | 11/9/18  | 1 pcs          | 0 pcs             | 1 pcs    | \$225.00/pcs     | \$225.00        |
| 180086            |        |              |                                                                                                                                                                                                                                                                                                                                                                  | Firmed - |         | 11/9/18  | 1 pcs          | 0 pcs             | 1 pcs    | \$225.00/pcs     | \$225.00        |
| <b>Sub Total:</b> |        |              |                                                                                                                                                                                                                                                                                                                                                                  |          |         |          | <b>3</b>       | <b>0</b>          | <b>3</b> |                  | <b>\$675.00</b> |







Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER**

## **PO041604**

| Items        |     |      |             |        |         |             |                   |                      |         |                                          |
|--------------|-----|------|-------------|--------|---------|-------------|-------------------|----------------------|---------|------------------------------------------|
| Line<br>Item | Job | Part | Description | Status | Account | Due<br>Date | Order<br>Quantity | Received<br>Quantity | Balance | Unit<br>Price (CAD)<br>Extended<br>Price |
| Grand Total: |     |      |             |        |         |             |                   |                      |         | \$900.00                                 |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 11/6/18 8:25 AM dart.tsimiklis.chrisoula





## 5.0 PARTS LIST

D350-636-011/-012/-013/-014 SKIDTUBES AT CHG 008 AND SUBSEQUENT  
D350-636-021/-022 SKIDTUBES AT CHG 001 AND SUBSEQUENT

| Item | Qty<br>-011 | Qty<br>-012 | Qty<br>-013 | Qty<br>-014 | Qty<br>-021 | Qty<br>-022 | Qty<br>-049 | Part Number    | Description                                                                |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|----------------|----------------------------------------------------------------------------|
|      | X           |             |             |             |             |             |             | D350-636-011   | SKIDTUBE INSTALLATION, LH,<br>AERAZUR/DART CYLINDRICAL<br>FLOAT COMPATIBLE |
|      |             | X           |             |             |             |             |             | D350-636-012   | SKIDTUBE INSTALLATION, RH,<br>AERAZUR/DART CYLINDRICAL<br>FLOAT COMPATIBLE |
|      |             |             | X           |             |             |             |             | D350-636-013   | SKIDTUBE INSTALLATION, LH<br>AIRCruiser/DART TRI-BAG<br>FLOAT COMPATIBLE   |
|      |             |             |             | X           |             |             |             | D350-636-014   | SKIDTUBE INSTALLATION, RH<br>AIRCruiser/DART TRI-BAG<br>FLOAT COMPATIBLE   |
|      |             |             |             |             | X           |             |             | D350-636-021   | SKIDTUBE INSTALLATION, LH, STD                                             |
|      |             |             |             |             |             | X           |             | D350-636-022   | SKIDTUBE INSTALLATION, RH, STD                                             |
|      |             |             |             |             |             |             | X           | D350-636-049   | WEARSHOE KIT                                                               |
| 1    | 1           |             |             |             |             |             |             | D2750-041      | SKIDTUBE ASSEMBLY, LH                                                      |
| 1    |             | 1           |             |             |             |             |             | D2750-042      | SKIDTUBE ASSEMBLY, RH                                                      |
| 1    |             |             | 1           |             |             |             |             | D2750-043      | SKIDTUBE ASSEMBLY, LH                                                      |
| 1    |             |             |             | 1           |             |             |             | D2750-044      | SKIDTUBE ASSEMBLY, RH                                                      |
| 1    |             |             |             |             | 1           |             |             | D2750-051      | SKIDTUBE ASSEMBLY, LH                                                      |
| 1    |             |             |             |             |             | 1           |             | D2750-052      | SKIDTUBE ASSEMBLY, RH                                                      |
| *1   | 1           |             |             |             |             |             |             | D2750-1        | SKIDTUBE WELDMENT, LH                                                      |
| *1   |             | 1           |             |             |             |             |             | D2750-2        | SKIDTUBE WELDMENT, RH                                                      |
| *1   |             |             | 1           |             |             |             |             | D2750-3        | SKIDTUBE WELDMENT, LH                                                      |
| *1   |             |             |             | 1           |             |             |             | D2750-4        | SKIDTUBE WELDMENT, RH                                                      |
| 1    |             |             |             |             | 1           |             |             | D2750-5        | SKIDTUBE WELDMENT, LH                                                      |
| 1    |             |             |             |             |             | 1           |             | D2750-6        | SKIDTUBE WELDMENT, RH                                                      |
| **2  | 8           | 8           | 8           | 8           | 8           | 8           |             | 350A41-1027-20 | SCREW                                                                      |
| **3  | 8           | 8           | 8           | 8           | 8           | 8           |             | 23119AG120LE   | WASHER                                                                     |
| **4  | 8           | 8           | 8           | 8           | 8           | 8           |             | 22541N120      | NUT                                                                        |
| *5   | 1           | 1           | 1           | 1           | 1           | 1           |             | AN8C35A        | BOLT                                                                       |
| *6A  | 1           | 1           | 1           | 1           | 1           | 1           |             | NAS1149C0832R  | WASHER                                                                     |
| *7   | 1           | 1           | 1           | 1           | 1           | 1           |             | MS21083C8      | NUT                                                                        |
| 8    | 1           |             | 1           |             | 1           |             |             | D3488-3        | BLADE FITTING, LH                                                          |
| 8    |             | 1           |             | 1           |             | 1           |             | D3488-4        | BLADE FITTING, RH                                                          |
| 9    | 1           | 1           | 1           | 1           | 1           | 1           |             | D2741          | BLADE                                                                      |
| 10   | 2           | 2           | 2           | 2           | 2           | 2           |             | AN8C21A        | BOLT                                                                       |
| 11   | 2           | 2           | 2           | 2           | 2           | 2           |             | NAS1149DO863J  | WASHER                                                                     |
| 11C  |             |             |             |             |             |             | 8           | D3672-1        | WASHER                                                                     |
| 12   | 2           | 2           | 2           | 2           | 2           | 2           |             | MS21083C8      | NUT                                                                        |
| *14  | 4           | 4           | 4           | 4           | 4           | 4           |             | AN6C44A        | BOLT                                                                       |
| *15  | 8           | 8           | 8           | 8           | 8           | 8           |             | D2745          | BUSHING                                                                    |
| *16  | 4           | 4           | 4           | 4           | 4           | 4           |             | MS21043-6      | NUT                                                                        |
| *17  | 8           | 8           | 8           | 8           | 8           | 8           |             | D3631-1        | WASHER                                                                     |
| *18  | 4           | 4           | 4           | 4           | 4           | 4           |             | ALS4-1032-225  | INSERT                                                                     |
| *19  | 4           | 4           | 4           | 4           | 4           | 4           |             | AN3C6A         | BOLT                                                                       |
| *20A | 4           | 4           | 4           | 4           | 4           | 4           |             | NAS1149C0332R  | WASHER                                                                     |
| *20B | 4           | 4           | 4           | 4           | 4           | 4           |             | NAS1515H3L     | WASHER                                                                     |
| *22  | 3           | 3           | 3           | 3           | 3           | 3           | 3           | D3537-1        | WEARPAD                                                                    |

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Revision: K  
Date: 18.04.04

REFERENCE ONLY





| Item   | Qty<br>-011 | Qty<br>-012 | Qty<br>-013 | Qty<br>-014 | Qty<br>-021 | Qty<br>-022 | Qty<br>-049 | Part Number   | Description                  |
|--------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|------------------------------|
| *22A   | 1           | 1           | 1           | 1           | 1           | 1           | 1           | D3791-1       | WEARPLATE                    |
| *23A   | 1           | 1           | 1           | 1           | 1           | 1           | 1           | D3793-1       | WEARSHOE (REPLACES D3535-13) |
| *24A   | 1           | 1           | 1           | 1           | 1           | 1           | 1           | D3793-5       | WEARSHOE (REPLACES D3535-25) |
| *25A   | 1           | 1           | 1           | 1           | 1           | 1           | 1           | D3793-3       | WEARSHOE (REPLACES D3535-35) |
| *26A   | 34          | 34          | 34          | 34          | 34          | 34          | 34          | AN3C5A        | BOLT                         |
| *27    | 34          | 34          | 34          | 34          | 34          | 34          | 34          | NAS1149C0332R | WASHER                       |
| *28    | 34          | 34          | 34          | 34          | 34          | 34          | 34          | ALS4-1032-225 | INSERT                       |
| *30    | 8           | 8           | 8           | 8           |             |             |             | D3492-041     | PLUG ASSEMBLY                |
| *31    | 8           | 8           |             |             |             |             |             | D3492-043     | PLUG ASSEMBLY                |
| *32    |             |             | 8           | 8           |             |             |             | D3492-045     | PLUG ASSEMBLY                |
| ***43  | 2           | 2           | 2           | 2           |             |             |             | D3493-1       | WASHER                       |
| 50     | 2           | 2           |             |             |             |             |             | D3532-1       | SPACER                       |
| ****97 |             |             |             |             | 1           | 1           |             | AN3C34A       | BOLT                         |
| ****98 |             |             |             |             | 2           | 2           |             | NAS1149C0363R | WASHER                       |
| ****99 |             |             |             |             | 1           | 1           |             | MS21043-3     | NUT                          |
| 100A   |             |             |             |             |             |             | 4           | AN526C1032R10 | SCREW                        |
| 100B   |             |             |             |             |             |             | 4           | AN526C1032R18 | SCREW                        |

\* PART OF D2750-041/-042, D2750-043/-044 OR D2750-051/-052 ASSEMBLY

\*\* TO BE SUPPLIED BY CUSTOMER

\*\*\* ONLY INSTALLED IF INSTALLING A DART FLOAT SYSTEM

\*\*\*\* PART OF D2750-051 OR D2750-052 ASSEMBLY

REFERENCE ONLY



NO STAMPING

NO STAMPING

## Change Record

PAGE 1 OF 1

Part Number: D350-636-011/-011GB/-012/-012GB

Description: SKIDTUBE STD LH/RH, FLOAT COMPATIBLE

[illegible]



